

**IMPORTANT DISCLAIMER: THIS ON-LINE COLOUR CHART IS FOR REFERENCE ONLY AND SHOULD NOT BE USED FOR FINAL COLOUR MATCHING! COLOURS AND SHADES MAY VARY FROM ACTUAL COLOURS DUE TO COLOUR SETTINGS AND RESOLUTION OF YOUR COMPUTER SCREEN AND PRINTER OUTPUT. CONTACT VENTEX FOR ACTUAL COLOUR CHART OR COLOUR MATCHING.**

TIGER Drylac®

# ral colors

exterior powder coatings



**TIGER** Drylac®  
Powder Coatings

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Member of the Powder Coating Institute  
and the U.S. Green Building Council

## series 49

### Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

**Features:** Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Garner 60 deg., ASTM D 523).

**Typical Applications:** Residential windows and doors, garden equipment, patio furniture, automotive accessories, bicycles, motorcycles, sporting goods.

**Standard Packaging:** 55 lb boxes or 5 lb mini packs

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.



All Series 49 (custom and stock) products, made in the US or Canada are periodically re-certified and carry the UL (Underwriter Laboratories) Recognized Component mark. This UL mark is for all equipment and products intended for the US and Canadian market.

## series 38

### Highly Weather- and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

**Features:** Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming.

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

**Typical Applications:** Agricultural and construction equipment, bus shelters, lighting fixtures, playground equipment, site furnishings, garage doors, stadium seating, fencing, automotive equipment, and marine applications.

**Standard Packaging:** 44 lb boxes and 5 lb mini packs

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.

**RAL colors not available:** Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available.

**More standard Series 38 products:** For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

**Custom colors:** Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

**TIGER Drylac continues to offer the largest product selection in the powder coating industry.** For additional standard products and innovative powder coating solutions please see our numerous other brochures including:

TIGER Drylac Metallic

TIGER Drylac Special Effect

TIGER Drylac Essentials

TIGER Drylac Specialties

TIGER Drylac Series 38 Super Durable

TIGER Drylac Anti-Graffiti

TIGER Drylac Series 58 Super Durable  
(for approved applicators only)

TIGER Drylac Series 75 Fluoropolymer  
(for approved applicators only)

TIGER Drylac Wood

## Specifying TIGER Drylac products

In order to eliminate possible errors in specifying our products, we recommend using the full product number rather than specifying the RAL number only. This product number not only describes the Series/Chemistry, but also the exact color, finish and sheen.

Please check with your local TIGER Drylac office or representative for assistance with specifications and suitability issues.

## RAL

Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

To aid in final product selection please contact your regional Tiger Drylac location for a powder coated Q-Panel of the product of your choice.

## Product Code Matrix




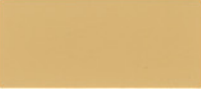



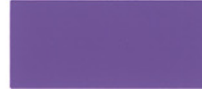



















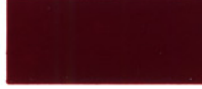





















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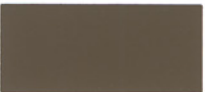











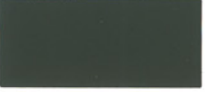


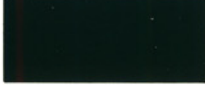


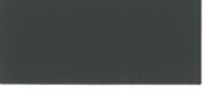











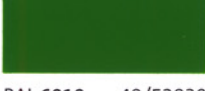
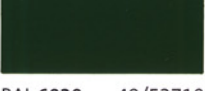
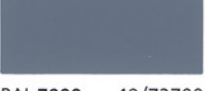
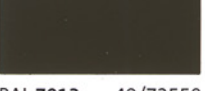


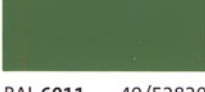

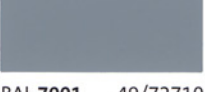
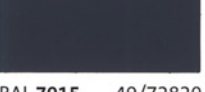

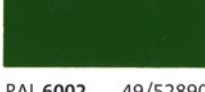
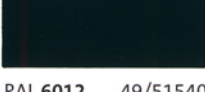
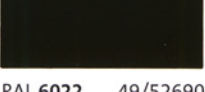
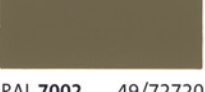
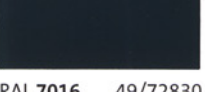
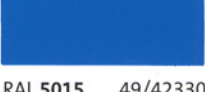
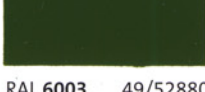
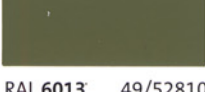

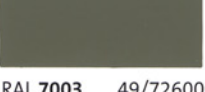
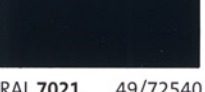

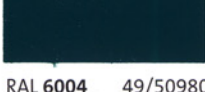
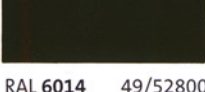

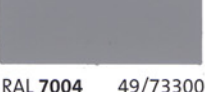
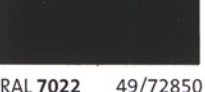

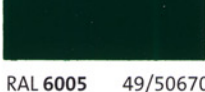
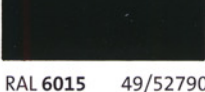
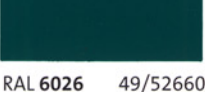
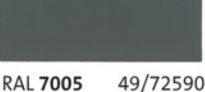
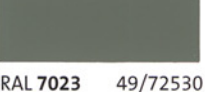
### Chemistry

09 Polyester/Epoxy Hybrid  
16 Acrylic Hybrid  
28 Super Durable Polyester TGIC (for approved applicators only)  
39 Polyester TGIC  
44 Polyurethane  
49 Polyester TGIC  
59 Polyester TGIC-Free  
69 Epoxy  
75 Fluoropolymer (for approved applicators only)  
89 Polyester/Epoxy Hybrid, Low/Fast Cure

### Color Group (starting with)

1 White  
2 Yellow / Orange  
3 Red  
4 Blue  
5 Green  
6 Brown  
7 Grey  
8 Black  
9 Metallic

|  |   |   |  |   |   |
|--|---|---|--|---|---|
|     |     |     |     |     |     |
| RAL 1000 49/15200<br>38/15000  | RAL 1015 49/15320<br>38/15015   | RAL 1033 49/22240   | RAL 2012 49/24690  | RAL 3014 49/31080   | RAL 4004 49/31020<br>38/30024   |
|    |    |    |    |    |    |
| RAL 1001 49/15190<br>38/15001  | RAL 1016 49/22520<br>38/20016   | RAL 1034 49/23910   | RAL 3000 49/33120<br>38/30000  | RAL 3015 49/33670   | RAL 4005 49/42780   |
|    |    |    |    |    |    |
| RAL 1002 49/22590<br>38/20002  | RAL 1017 49/22510<br>38/20017   | RAL 1037 49/20096   | RAL 3001 49/31120<br>38/30001  | RAL 3016 49/31980<br>38/30016   | RAL 4006 49/32090   |
|    |    |    |    |    |    |
| RAL 1003 49/22580  | RAL 1018 49/21830<br>38/20018   | RAL 2000 49/24570   | RAL 3002 49/31110<br>38/30002  | RAL 3017 49/31060   | RAL 4007 49/32540<br>38/30025   |
|    |    |    |    |    |    |
| RAL 1004 49/22570<br>38/20004  | RAL 1019 49/13660<br>38/15019   | RAL 2001 49/24560<br>38/23170   | RAL 3003 49/31100<br>38/30003  | RAL 3018 49/31050   | RAL 4008 49/32280   |
|    |    |    |    |    |    |
| RAL 1005 49/22560<br>38/20005  | RAL 1020 49/22500<br>38/20020   | RAL 2002 49/24550<br>38/25002   | RAL 3004 49/33900<br>38/30004  | RAL 3020 49/31040<br>38/30021   | RAL 4009 49/34740   |
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| RAL 1006 49/22550<br>38/20006  | RAL 1021 49/22280<br>38/20021   | RAL 2003 49/24540   | RAL 3005 49/31900<br>38/30005  | RAL 3022 49/33700   | RAL 4010 49/40490   |
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| RAL 1007 49/22540  | RAL 1023 49/22490<br>38/20023   | RAL 2004 49/24530   | RAL 3007 49/31910<br>38/30007  | RAL 3027 49/33660   | RAL 5000 49/42200<br>38/40000   |
|  |  |  |  |  |  |
| RAL 1011 49/15180<br>38/15011  | RAL 1024 49/22480<br>38/20024   | RAL 2008 49/24340   | RAL 3009 49/31920<br>38/30009  | RAL 3031 49/34730<br>38/30031   | RAL 5001 49/42210<br>38/40001   |
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| RAL 1012 49/22530<br>38/20012  | RAL 1027 49/22470<br>38/20027   | RAL 2009 49/24360   | RAL 3011 49/31090<br>38/30011  | RAL 4001 49/43160   | RAL 5002 49/42220<br>38/40002   |
|  |  |  |  |  |  |
| RAL 1013 49/11280<br>38/10013  | RAL 1028 49/22460   | RAL 2010 49/24520<br>38/25001   | RAL 3012 49/31940<br>38/30012  | RAL 4002 49/31030<br>38/30008   | RAL 5003 49/42230<br>38/40003   |
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| RAL 1014 49/15170<br>38/15014  | RAL 1032 49/22450<br>38/20032   | RAL 2011 49/24580   | RAL 3013 49/31950<br>38/30013  | RAL 4003 49/32270   | RAL 5004 49/42240<br>38/40004   |

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| RAL 5005 49/43190<br>38/40010   | RAL 5019 49/42360<br>38/40019   | RAL 6006 49/52870<br>38/50006   | RAL 6016 49/51020<br>38/50016  | RAL 6027 49/50990<br>38/50027   | RAL 7006 49/72580<br>38/70006   |
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| RAL 5007 49/42250<br>38/40007   | RAL 5020 49/44270<br>38/40018   | RAL 6007 49/52860<br>38/50007   | RAL 6017 49/52780<br>38/50017  | RAL 6028 49/52650<br>38/50028   | RAL 7008 49/72570<br>38/70008   |
|    |    |    |    |    |    |
| RAL 5008 49/42260<br>38/40008   | RAL 5021 49/41190<br>38/40021   | RAL 6008 49/53240<br>38/50008   | RAL 6018 49/52720<br>38/50018  | RAL 6029 49/52640<br>38/50029   | RAL 7009 49/72770<br>38/70009   |
|    |    |    |    |    |    |
| RAL 5009 49/42270<br>38/40009   | RAL 5022 49/42390<br>38/40022   | RAL 6009 49/52840<br>38/50009   | RAL 6019 49/51000<br>38/50019  | RAL 6032 49/52630<br>38/50032   | RAL 7010 49/72560<br>38/70014   |
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| RAL 5012 49/43170<br>38/40012   | RAL 6000 49/53160<br>38/50000   | RAL 6010 49/52830<br>38/50031   | RAL 6020 49/52710<br>38/50020  | RAL 7000 49/72700<br>38/70000   | RAL 7013 49/72550<br>38/70013   |
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| RAL 5014 49/42320<br>38/40014   | RAL 6002 49/52890<br>38/50023   | RAL 6012 49/51540<br>38/50012   | RAL 6022 49/52690<br>38/50022  | RAL 7002 49/72720<br>38/70007   | RAL 7016 49/72830<br>38/70016   |
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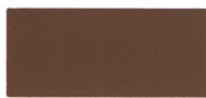
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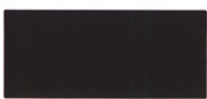
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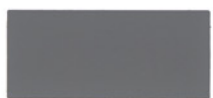
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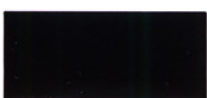
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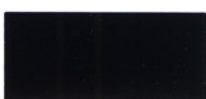
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